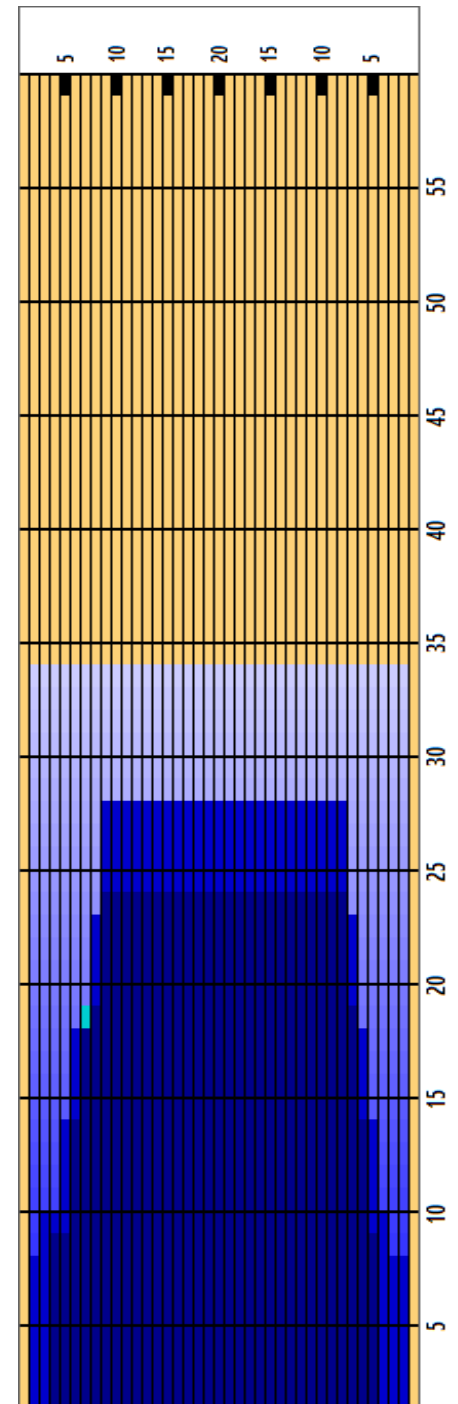


|                      |         |                    |          |                    |          |
|----------------------|---------|--------------------|----------|--------------------|----------|
| Oil Pattern Distance | 34      | Reverse Brush Drop | 30       | Oil Per Board      | 50 ul    |
| Forward Oil Total    | 16.3 mL | Reverse Oil Total  | 14.55 mL | Volume Oil Total   | 30.85 mL |
| Tank Configuration   | A Only  | Tank A Conditioner |          | Tank B Conditioner |          |

|   | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L    | 3R   | 1     | 14    | 3      | A    | 36      | 0.0   | 0.0  | 0.0  | 1800  |
| 2 | 3L    | 4R   | 1     | 14    | 3      | A    | 34      | 0.0   | 1.9  | 1.9  | 1700  |
| 3 | 4L    | 5R   | 3     | 18    | 3      | A    | 96      | 1.9   | 9.5  | 7.6  | 4800  |
| 4 | 6L    | 6R   | 2     | 18    | 3      | A    | 58      | 9.5   | 14.6 | 5.1  | 2900  |
| 5 | 7L    | 7R   | 2     | 18    | 3      | A    | 54      | 14.6  | 19.7 | 5.1  | 2700  |
| 6 | 9L    | 8R   | 2     | 18    | 3      | A    | 48      | 19.7  | 24.8 | 5.1  | 2400  |
| 7 | 2L    | 2R   | 0     | 18    | 3      | A    | 0       | 24.8  | 29.0 | 4.2  | 0     |
| 8 | 2L    | 2R   | 0     | 22    | 3      | A    | 0       | 29.0  | 34.0 | 5.0  | 0     |

|   | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 0     | 30    | 3      | A    | 0       | 34.0  | 28.0 | -6.0 | 0     |
| 2 | 9L    | 8R   | 2     | 18    | 3      | A    | 48      | 28.0  | 22.9 | -5.1 | 2400  |
| 3 | 8L    | 7R   | 2     | 18    | 3      | A    | 52      | 22.9  | 17.8 | -5.1 | 2600  |
| 4 | 6L    | 6R   | 2     | 14    | 3      | A    | 58      | 17.8  | 13.9 | -3.9 | 2900  |
| 5 | 5L    | 5R   | 2     | 14    | 3      | A    | 62      | 13.9  | 10.0 | -3.9 | 3100  |
| 6 | 3L    | 4R   | 1     | 14    | 3      | A    | 34      | 10.0  | 8.1  | -1.9 | 1700  |
| 7 | 2L    | 2R   | 1     | 14    | 3      | A    | 37      | 8.1   | 6.2  | -1.9 | 1850  |
| 8 | 2L    | 2R   | 0     | 10    | 3      | A    | 0       | 6.2   | 0.0  | -6.2 | 0     |



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance         NA              Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item             | 3L-7L:18L-18R  | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R  |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description      | Outside:Middle | Middle:Middle  | Inside:Middle   | Middle: Inside  | Middle:Middle  | Middle:Outside |
| Track Zone Ratio | 2.19           | 1.04           | 1               | 1               | 1              | 2.33           |

